



BYD Microelectronics Co., Ltd.

# BIPN60030C

**Intelligent Power Module**

## General Description

BIPN60030C is an advanced intelligent power module that BYD has newly developed and designed to provide very compact and high performance as ac motor drivers mainly targeting low-power inverter-driven applications like air conditioner and washing machine. It combines optimized circuit protection and drive matched to low-loss IGBT. System reliability is further enhanced by the integrated under-voltage lock-out and Over-current protection. The high speed built-in HVIC provides optocoupler less single-supply IGBT gate driving capability that further reduce the over all size of the inverter system design. Each phase current of inverter can be monitored separately due to the divided negative dc terminals.

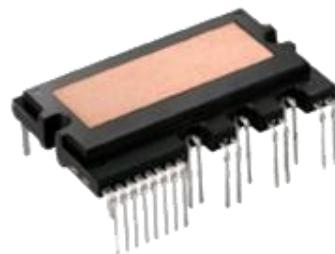
## Applications

- Three-phase inverter drive for small power ac motor control
- Home appliances applications like air conditioner and washing machine

## Package Features

BIP27-4426

- Very low thermal resistance due to using DBC
- 600V-30A 3-phase IGBT inverter bridge including control ICs for gate driving and protection
- Divided negative dc-link terminals for inverter current sensing applications
- Single-grounded power supply due to built-in HVIC and bootstrap diode
- Isolation rating of 2500Vrms/min



## Typical Application Circuit

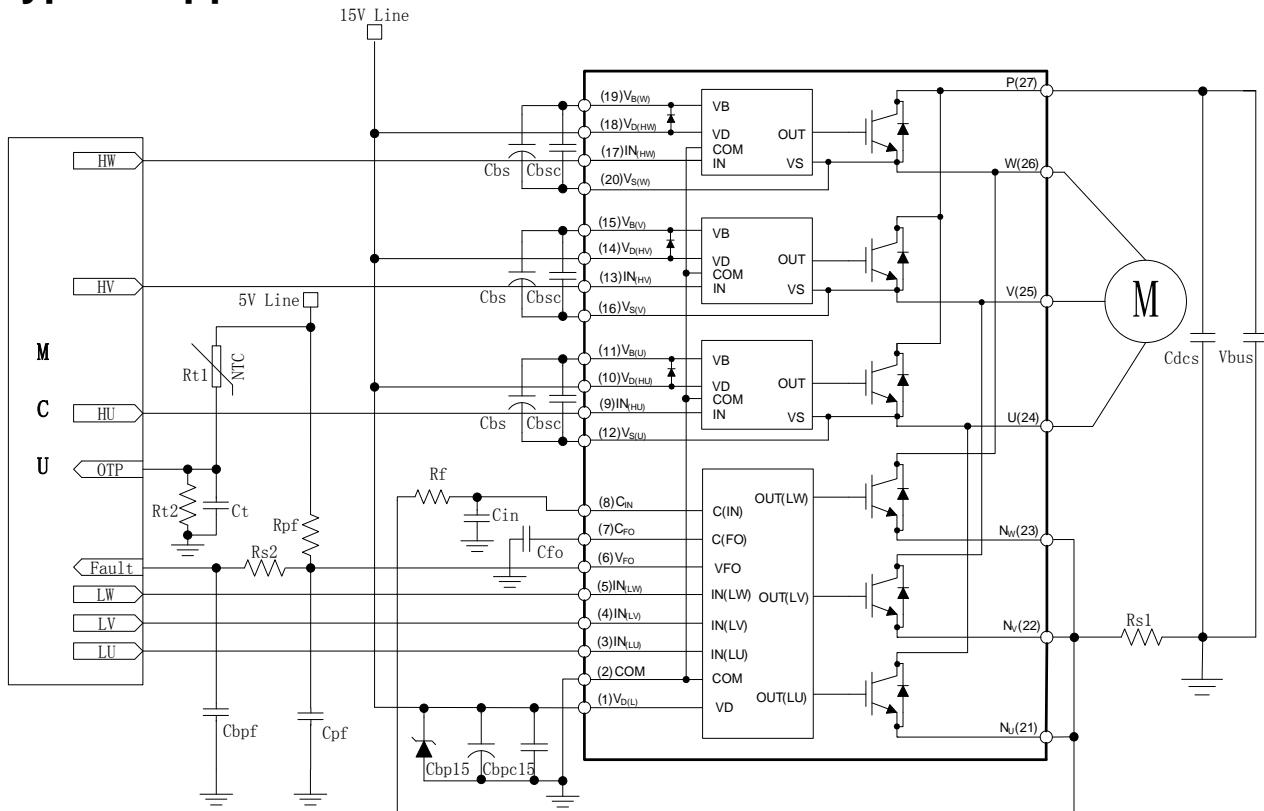


Fig 1. Typical Application Circuit

## Pin Configuration

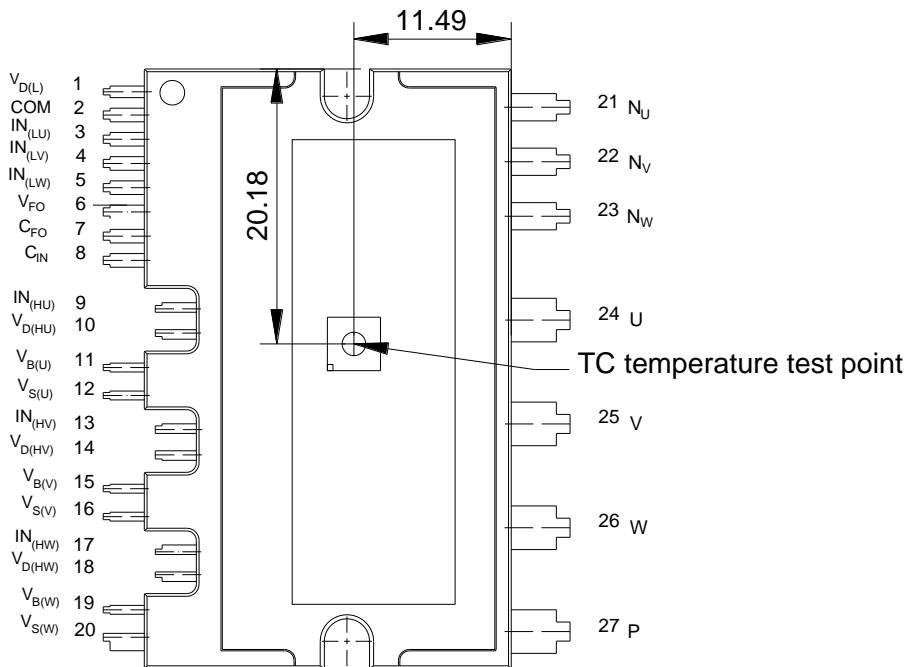


Fig 2. Pin Configuration(Top View)

## Pin Descriptions

| Pin | Name               | Descriptions   |
|-----|--------------------|--|
| 1   | V <sub>D(L)</sub>  | Low-side common bias voltage for IC and IGBTs driving        |
| 2   | COM                | Common supply ground   |
| 3   | IN <sub>(LU)</sub> | Signal input for low-side U phase                            |
| 4   | IN <sub>(LV)</sub> | Signal input for low-side V phase                            |
| 5   | IN <sub>(LW)</sub> | Signal input for low-side W phase                            |
| 6   | V <sub>FO</sub>    | Fault output   |
| 7   | C <sub>FO</sub>    | Capacitor for fault output duration time selection           |
| 8   | C <sub>IN</sub>    | Capacitor (low-pass Filter) for over-current detection input |
| 9   | IN <sub>(HU)</sub> | Signal input for high-side U phase                           |
| 10  | V <sub>D(HU)</sub> | High-side bias voltage for U phase IC                        |
| 11  | V <sub>B(U)</sub>  | High-side bias voltage for U phase IGBT driving              |
| 12  | V <sub>S(U)</sub>  | High-side bias voltage ground for U phase IGBT driving       |
| 13  | IN <sub>(HV)</sub> | Signal input for high-side V phase                           |
| 14  | V <sub>D(HV)</sub> | High-side bias voltage for V phase IC                        |
| 15  | V <sub>B(V)</sub>  | High-side bias voltage for V phase IGBT driving              |
| 16  | V <sub>S(V)</sub>  | High-side bias voltage ground for V phase IGBT driving       |
| 17  | IN <sub>(HW)</sub> | Signal input for high-side W phase                           |
| 18  | V <sub>D(HW)</sub> | High-side bias voltage for w phase IC                        |
| 19  | V <sub>B(W)</sub>  | High-side bias voltage for w Phase IGBT driving              |
| 20  | V <sub>S(W)</sub>  | High-side bias voltage ground for W phase IGBT driving       |
| 21  | N <sub>U</sub>     | Negative dc-link input for U phase                           |
| 22  | N <sub>V</sub>     | Negative dc-link input for V phase                           |



|    |                |                                    |
|----|----------------|------------------------------------|
| 23 | N <sub>W</sub> | Negative dc-link input for W phase |
| 24 | U              | Output for U phase                 |
| 25 | V              | Output for V phase                 |
| 26 | W              | Output for W phase                 |
| 27 | P              | Positive dc-link input             |

## Absolute Maximum Ratings ( $T_J = 25^\circ\text{C}$ , unless otherwise noted)

### Inverter Part

| Symbol                 | Parameter                          | Conditions   | Ratings  | Units |
|------------------------|------------------------------------|--|----------|-------|
| $V_{PN}$               | Supply voltage                     | Applied between P-N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub> | 450      | V     |
| $V_{PN(\text{surge})}$ | Supply voltage (surge)             | Applied between P-N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub> | 500      | V     |
| $V_{CES}$              | Collector-emitter voltage          | $V_{GE}=0\text{V}, I_{CES}=100\mu\text{A}, T_J=25^\circ\text{C}$   | 600      | V     |
| $\pm I_C$              | Each IGBT collector current        | $T_C = 25^\circ\text{C}$   | 30       | A     |
| $\pm I_{CP}$           | Each IGBT collector current (peak) | $T_C = 25^\circ\text{C}$ , less than 1ms                           | 60       | A     |
| $P_C$                  | Collector dissipation              | $T_C = 25^\circ\text{C}$ , per 1 chip                              | 103      | W     |
| $T_J$                  | Junction temperature               | (Note 1)   | -20~+125 | °C    |

**Note 1 :** The maximum junction temperature rating of the power chips integrated within the IPM is  $150^\circ\text{C}$  (@  $T_C \leq 100^\circ\text{C}$ ). However, to ensure safe operation of the IPM, the average junction temperature should be limited to  $T_J(\text{ave}) \leq 125^\circ\text{C}$  (@  $T_C \leq 100^\circ\text{C}$ ).

### Control Part

| Symbol    | Parameter                     | Conditions   | Ratings         | Units |
|-----------|-------------------------------|--|-----------------|-------|
| $V_D$     | Control supply voltage        | Applied between $V_{D(HU)}, V_{D(HV)}, V_{D(HW)}$ , $V_{D(L)} - \text{COM}$                        | 20              | V     |
| $V_{DB}$  | Control supply voltage        | Applied between $V_{B(U)} - V_{S(U)}, V_{B(V)} - V_{S(V)}$ , $V_{B(W)} - V_{S(W)}$                 | 20              | V     |
| $V_{IN}$  | Input voltage                 | Applied between $I_{N(HU)}, I_{N(HV)}, I_{N(HW)}$ , $I_{N(LU)}, I_{N(LV)}, I_{N(LW)} - \text{COM}$ | -0.3~ $V_D+0.3$ | V     |
| $V_{FO}$  | Fault output supply voltage   | Applied between $V_{FO} - \text{COM}$  | -0.3~ $V_D+0.3$ | V     |
| $I_{FO}$  | Fault output current          | Sink current at $V_{FO}$ terminal  | 5.0             | mA    |
| $V_{CIN}$ | Current sensing input voltage | Applied between $C_{IN} - \text{COM}$  | -0.3~ $V_D+0.3$ | V     |

### Bootstrap Diode Part

| Symbol    | Parameter                          | Conditions                                       | Ratings  | Units |
|-----------|------------------------------------|--|----------|-------|
| $V_{RRM}$ | Maximum Repetitive Reverse Voltage |  | 600      | V     |
| $I_F$     | Forward Current                    | $T_C = 25^\circ\text{C}$                         | 0.5      | A     |
| $I_{FP}$  | Forward Current (Peak)             | $T_C = 25^\circ\text{C}$ , Under 1ms Pulse Width | 2        | A     |
| $T_J$     | Junction temperature               |  | -20~+125 | °C    |



## Total System

| Symbol         | Parameter   | Conditions  | Ratings  | Units |
|----------------|---|---|----------|-------|
| $V_{PN(Prot)}$ | Self protection supply voltage limit<br>(short circuit protection capability) | $V_D = 13.5\sim16.5V$ , inverter part $T_J = 125^\circ C$ , non-repetitive, less than 5us | 400      | V     |
| $T_c$          | Module case operation temperature   | $-20^\circ C \leq T_J \leq 125^\circ C$   | -20~+100 | °C    |
| $T_{STG}$      | Storage temperature   |   | -40~+125 | °C    |
| $V_{ISO}$      | Isolation voltage   | 60Hz, sinusoidal, AC 1 minute, connecting pins to heat-sink plate                         | 2500     | Vrms  |

## Thermal Resistance

| Symbol         | Parameter                           | Conditions                          | Limits |      |      | Units |
|----------------|-------------------------------------|-------------------------------------|--------|------|------|-------|
|                |                                     |                                     | Min.   | Typ. | Max. |       |
| $R_{th(j-c)Q}$ | Junction to case thermal resistance | Inverter IGBT part (per 1/6 module) | -      | -    | 0.97 | °C/W  |
| $R_{th(j-c)F}$ |                                     | Inverter FRD part (per 1/6 module)  | -      | -    | 1.75 | °C/W  |

## Electrical Characteristics ( $T_J = 25^\circ C$ , unless otherwise noted)

### Inverter Part

| Symbol        | Parameter                            | Conditions  | Limits |      |      | Units |
|---------------|--------------------------------------|---|--------|------|------|-------|
|               |                                      |   | Min.   | Typ. | Max. |       |
| $V_{CE(SAT)}$ | Collector-emitter saturation voltage | $V_D=V_{BS}=15V, V_{IN}=5V, I_C=30A, T_J=25^\circ C$  | ---    | 2.2  | 2.6  | V     |
| $V_F$         | FRD forward voltage                  | $V_{IN}=0V, I_C=20A, T_J=25^\circ C$  | ---    | 1.8  | 2.3  |       |
| HS            | ton                                  | Switching times<br><br>$V_{PN}=300V, V_D=V_{BS}=15V$<br>$I_C = 30A, V_{IN} = 0 \leftrightarrow 5V$<br>Inductive load (Note 2) | ---    | 660  | ---  | ns    |
|               | tc(on)                               |   | ---    | 230  | ---  |       |
|               | toff                                 |   | ---    | 1100 | ---  |       |
|               | tc(off)                              |   | ---    | 290  | ---  |       |
| LS            | ton                                  |   | ---    | 630  | ---  |       |
|               | tc(on)                               |   | ---    | 260  | ---  |       |
|               | toff                                 |   | ---    | 1070 | ---  |       |
|               | tc(off)                              |   | ---    | 280  | ---  |       |
| $I_{CES}$     | Collector-emitter leakage current    | $V_{CE}=V_{CES}, V_{GE}=0V, T_J=25^\circ C$   | ---    | ---  | 100  | μA    |

**Note 2 :** ton and toff include the propagation delay time of the internal drive IC. tc(on) and tc(off) are the switching time of IGBT itself under the given gate driving condition internally. See figure 3.

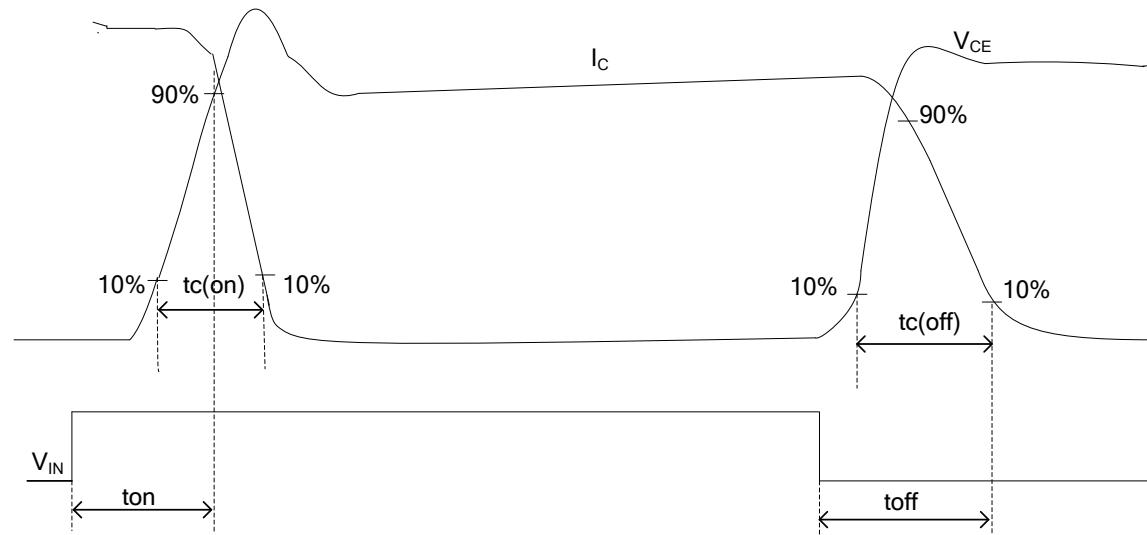


Fig 3. Switching Time Definition

### Control Part

| Symbol                | Parameter                                | Conditions   |  | Limits |      |      | Units |
|-----------------------|--|--|--|--------|------|------|-------|
|                       |  |  |  | Min.   | Typ. | Max. |       |
| I <sub>DL</sub>       | Quiescent V <sub>D</sub> supply current  | V <sub>D</sub> =15V, IN <sub>(LU,LV,LW)</sub> =0V  | V <sub>D(L)</sub> -COM   | ---    | ---  | 600  | μA    |
| I <sub>DH</sub>       |  | V <sub>D</sub> =15V, IN <sub>(HU,HV,HW)</sub> =0V  | V <sub>D(HU)</sub> , V <sub>D(HV)</sub> , V <sub>D(HW)</sub> -COM  | ---    | ---  | 300  | μA    |
| I <sub>QBS</sub>      | Quiescent V <sub>BS</sub> supply current | V <sub>BS</sub> =15V, IN <sub>(HU,HV,HW)</sub> =0V   | V <sub>B(U)</sub> -V <sub>S(U)</sub> , V <sub>B(V)</sub> -V <sub>S(V)</sub> , V <sub>B(W)</sub> -V <sub>S(W)</sub> | ---    | ---  | 150  |       |
| V <sub>F0H</sub>      |  | V <sub>SC</sub> =0V, V <sub>FO</sub> circuit: 4.7K to 5V pull-up   |  | 4.5    | ---  | ---  | V     |
| V <sub>F0L</sub>      | Fault output voltage                     | V <sub>SC</sub> =1V, V <sub>FO</sub> circuit: 4.7K to 5V pull-up   |  | ---    | ---  | 0.8  |       |
| V <sub>CIN(ref)</sub> |  | Short circuit trip level<br>TC = -20~100°C, V <sub>D</sub> = 15V (Note3)   |  | 0.44   | 0.51 | 0.56 |       |
| UV <sub>DLD</sub>     | Supply circuit under-voltage protection  | Detection level (LS)   |  | 11.0   | 12.0 | 13.0 | V     |
| UV <sub>DLR</sub>     |  | Rest level (LS)  |  | 12.0   | 13.0 | 14.0 |       |
| UV <sub>BSD</sub>     |  | Detection level (HS)   |  | 9.0    | 10.0 | 11.0 |       |
| UV <sub>BSR</sub>     |  | Rest level (HS)  |  | 10.0   | 11.0 | 12.0 |       |
| t <sub>FO</sub>       | Fault-out pulse width                    | C <sub>FO</sub> =26nF (Note4)  |  | ---    | 1.80 | ---  | ms    |
|                       |  | C <sub>FO</sub> =33nF (Note4)  |  | ---    | 2.30 | ---  |       |
| V <sub>IN(ON)</sub>   | ON threshold voltage                     | Applied between IN <sub>(HU)</sub> , IN <sub>(HV)</sub> , IN <sub>(HW)</sub> , IN <sub>(LU)</sub> , IN <sub>(LV)</sub> , IN <sub>(LW)</sub> -COM |  | 3.0    | ---  | ---  | V     |
| V <sub>IN(OFF)</sub>  | OFF threshold voltage                    |  |  | ---    | ---  | 0.8  |       |

Note 3 : Short circuit protection is functioning only at the low-side.

Note 4 : The fault output pulse-width t<sub>FO</sub> depends on the capacitance value of C<sub>FO</sub> according to the following approximate equation : C<sub>FO</sub> ≈ 14.3 \* 10<sup>-6</sup> \* t<sub>FO</sub> [F].

## Bootstrap Diode Part

| Symbol   | Parameter             | Conditions                     | Min. | Typ. | Max. | Units |
|----------|-----------------------|--------------------------------|------|------|------|-------|
| $V_F$    | Forward Voltage       | $I_F = 0.5A, T_C = 25^\circ C$ | ---  | 1.15 | ---  | V     |
| $t_{rr}$ | Reverse Recovery Time | $I_F = 0.5A, T_C = 25^\circ C$ | ---  | 40   | ---  | ns    |

## Mechanical Characteristics and Ratings

| Parameter       | Conditions           |                     | Limits |      |      | Units |
|-----------------|----------------------|---------------------|--------|------|------|-------|
|                 |                      |                     | Min.   | Typ. | Max. |       |
| Mounting torque | Mounting screw: - M3 | Recommended 0.62N.m | 0.51   | 0.62 | 0.72 | N.m   |
| Weight          |                      |                     | ---    | 15.0 | ---  | g     |
| Device flatness |                      | (See Fig 4)         | 0      | ---  | 120  | um    |

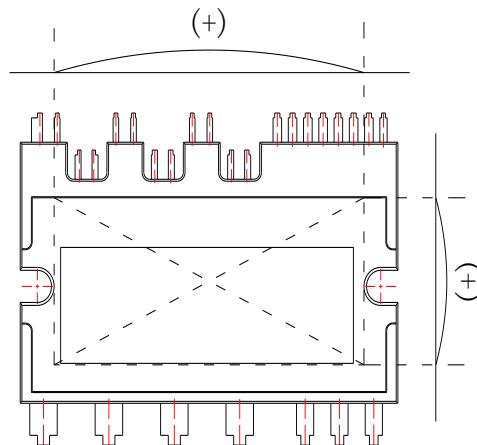
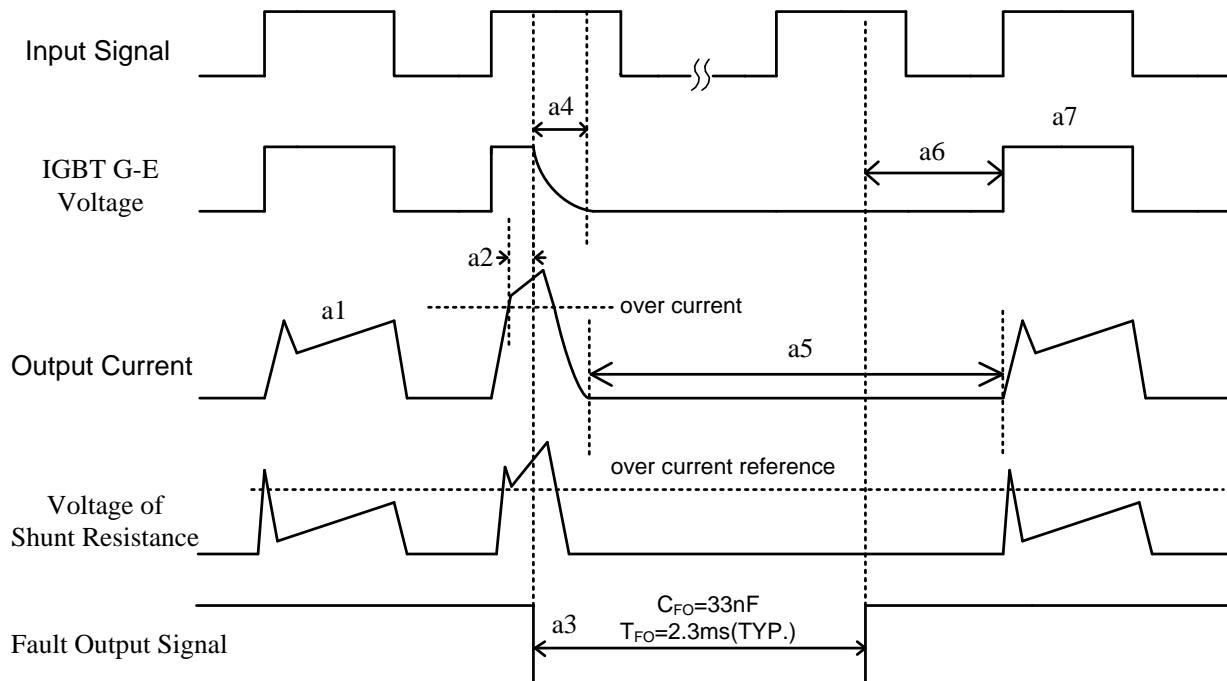


Fig 4. Flatness Measurement Position

## Recommended Operating Conditions

| Symbol                            | Parameter                              | Conditions   | Recommended value |      |      |            |
|-----------------------------------|--|--|-------------------|------|------|------------|
|                                   |  |  | Min.              | Typ. | Max. | Units      |
| $V_{PN}$                          | Supply voltage                         | Applied between P - $N_U, N_V, N_W$  | ---               | 300  | 400  | V          |
| $V_D$                             | Control supply voltage                 | Applied between $V_{D(HU)}, V_{D(HV)}, V_{D(HW)}$ , $V_{D(L)} - \text{COM}$        | 13.5              | 15.0 | 16.5 |            |
| $V_{BS}$                          | High-side bias voltage                 | Applied between $V_{B(U)} - V_{S(U)}, V_{B(V)} - V_{S(V)}$ , $V_{B(W)} - V_{S(W)}$ | 13.5              | 15.0 | 18.5 |            |
| $\Delta V_D$ ,<br>$\Delta V_{DB}$ | Control supply variation               |  | -1                | ---  | 1    | V/ $\mu$ s |
| $t_{DEAD}$                        | Blanking time for preventing arm-short | For each input signal  | 2.0               | ---  | ---  | $\mu$ s    |
| $f_{PWM}$                         | PWM input signal                       | $-20^\circ C \leq T_C \leq 100^\circ C$ , $-20^\circ C \leq T_J \leq 125^\circ C$  | ---               | ---  | 20   | KHz        |
| $V_{SEN}$                         | Voltage for current sensing            | Applied between $N_U, N_V, N_W - \text{COM}$ (Including surge voltage)             | -4                | ---  | 4    | V          |

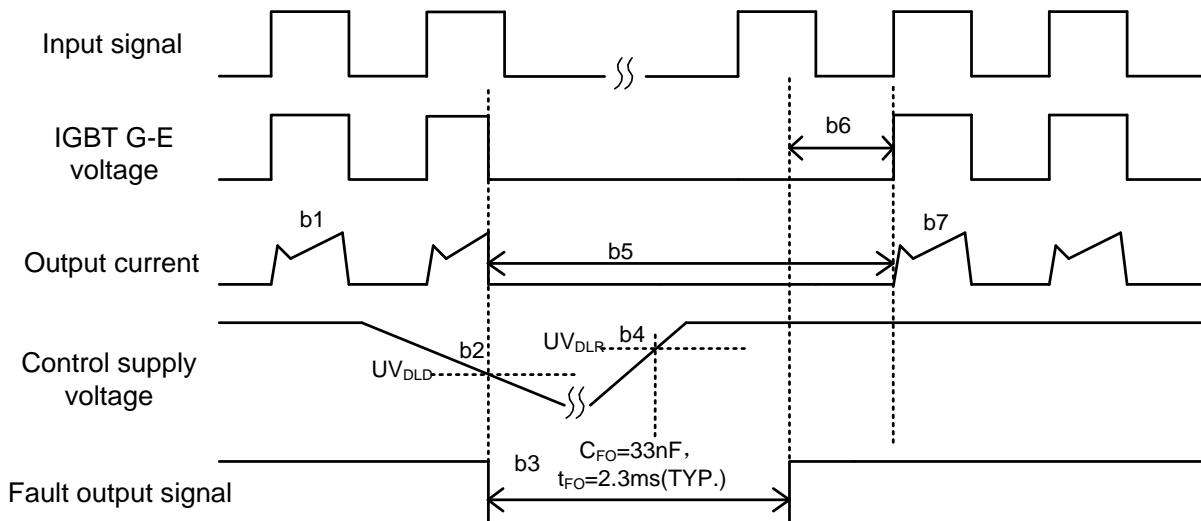
## Time charts of IPM Protection Function



**Fig 5.Over Current Protection**

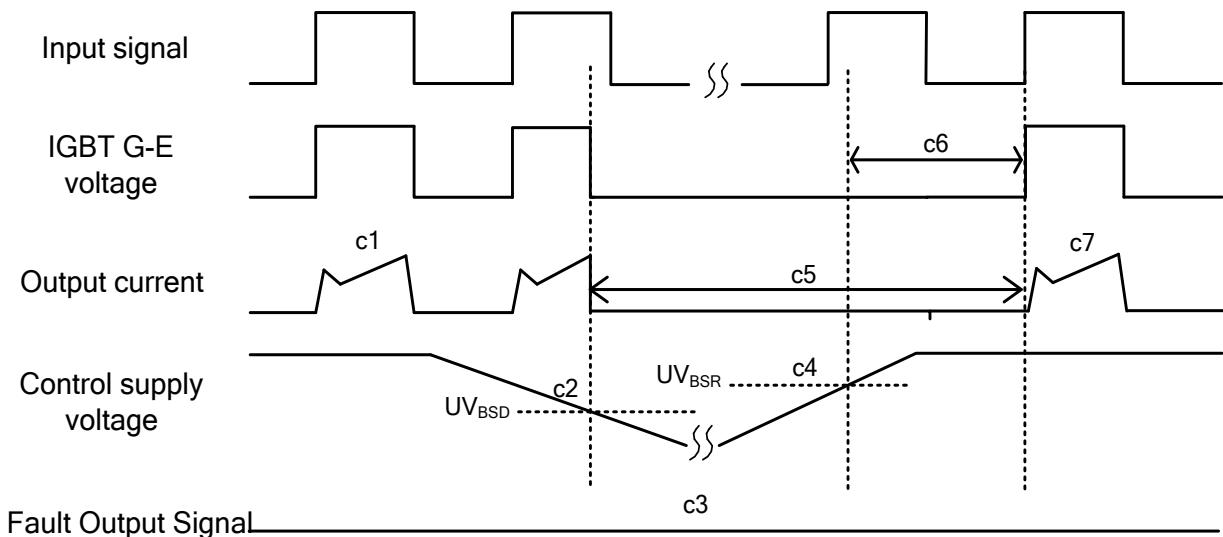
(Low-side only ,with the external shunt resistance and RC filter)

- a1 Normal operation: IGBT ON and carrying current
- a2 Over current detection and filter
- a3 Fault output timer operation starts: The pulse width of the  $V_{FO}$  is set by the external capacitor  $C_{FO}$
- a4 IGBT turns off softly
- a5 IGBT OFF state
- a6  $V_{FO}$  finishes output,but IGBTs don't turn on until inputting next ON signal.
- a7 Normal operation: IGBT ON and outputs current by next ON signal(L→H).



**Fig 6.Under-Voltage Protection of Low-side**

- b1 Normal operation: IGBT ON and carrying current
- b2 Under voltage detection ( $UV_{DLD}$ )
- b3 Fault output timer operation starts: The pulse width of the  $V_{FO}$  is set by the external capacitor  $C_{FO}$
- b4 Under voltage reset ( $UV_{DLR}$ )
- b5 IGBT OFF state
- b6 VFO finishes output, but IGBTs don't turn on until inputting next ON signal.
- b7 Normal operation: IGBT ON and outputs current by next ON signal(L→H).



**Fig 7.Under-Voltage Protection of High-side**

- c1 Normal operation: IGBT ON and carrying current
- c2 Under voltage detection ( $UV_{BSD}$ )
- c3 No fault output signal
- c4 Under voltage reset ( $UV_{BSR}$ )
- c5 IGBT OFF state
- c6 Under voltage reset, but IGBTs don't turn on until inputting next ON signal.
- c7 Normal operation: IGBT ON and outputs current by next ON signal(L→H).

## Internal Equivalent Circuit and Input/Output Pins

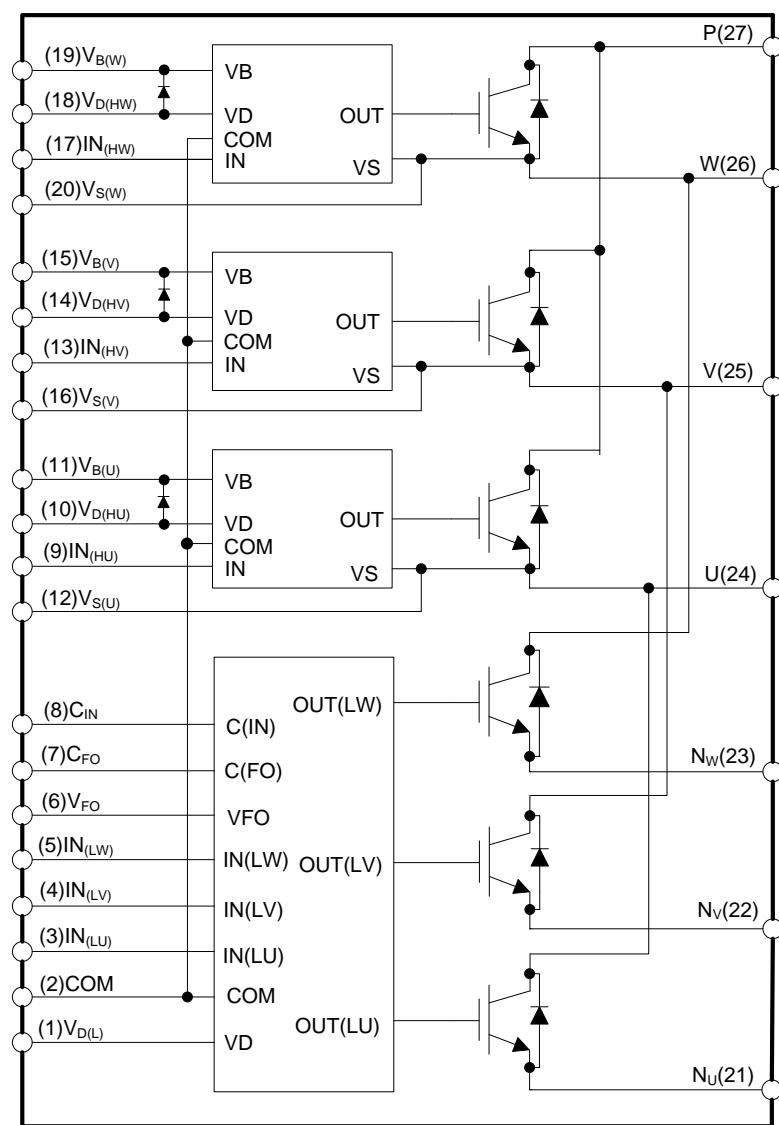


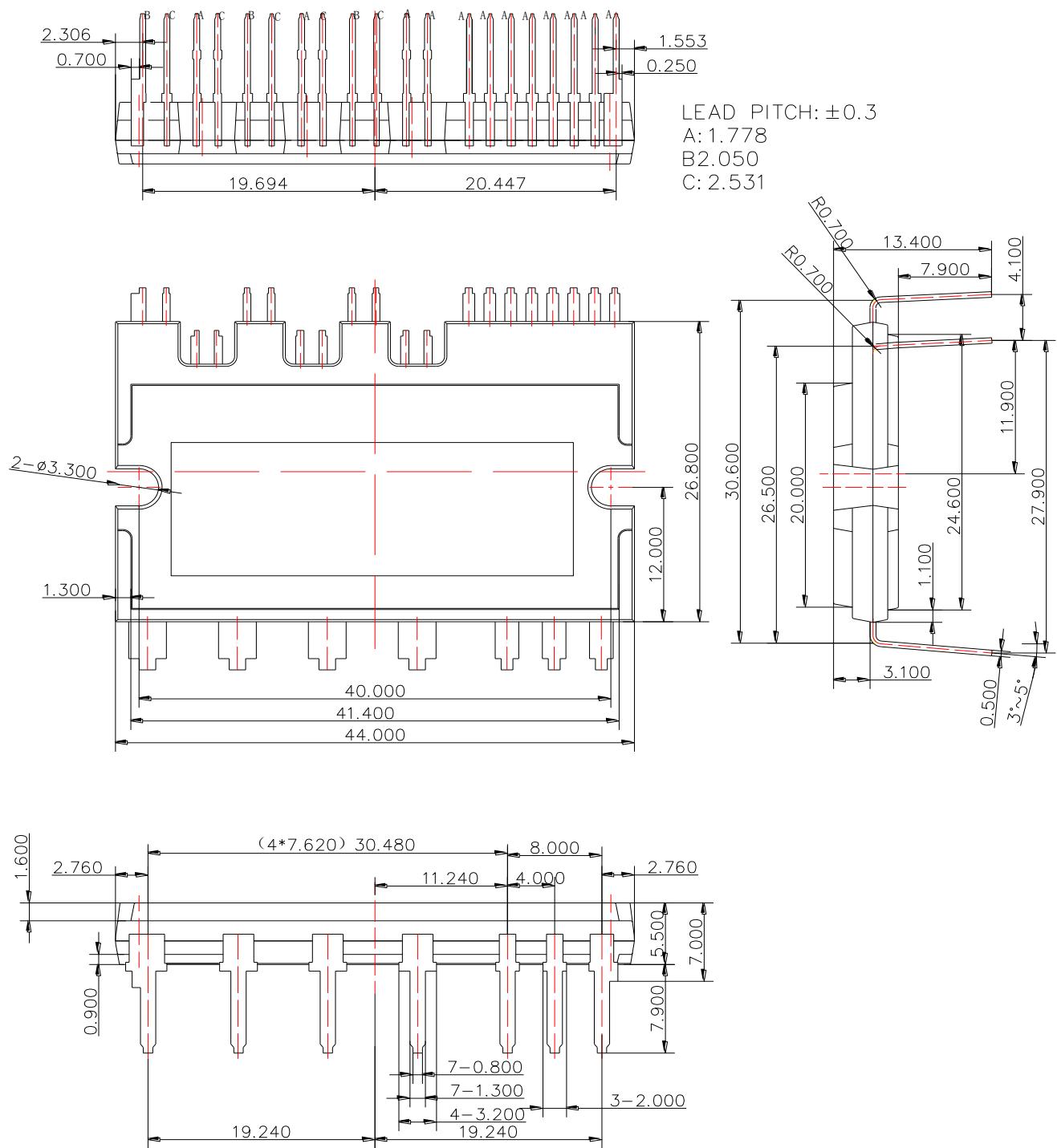
Fig 8. Internal Equivalent Circuit and Input/Output Pins

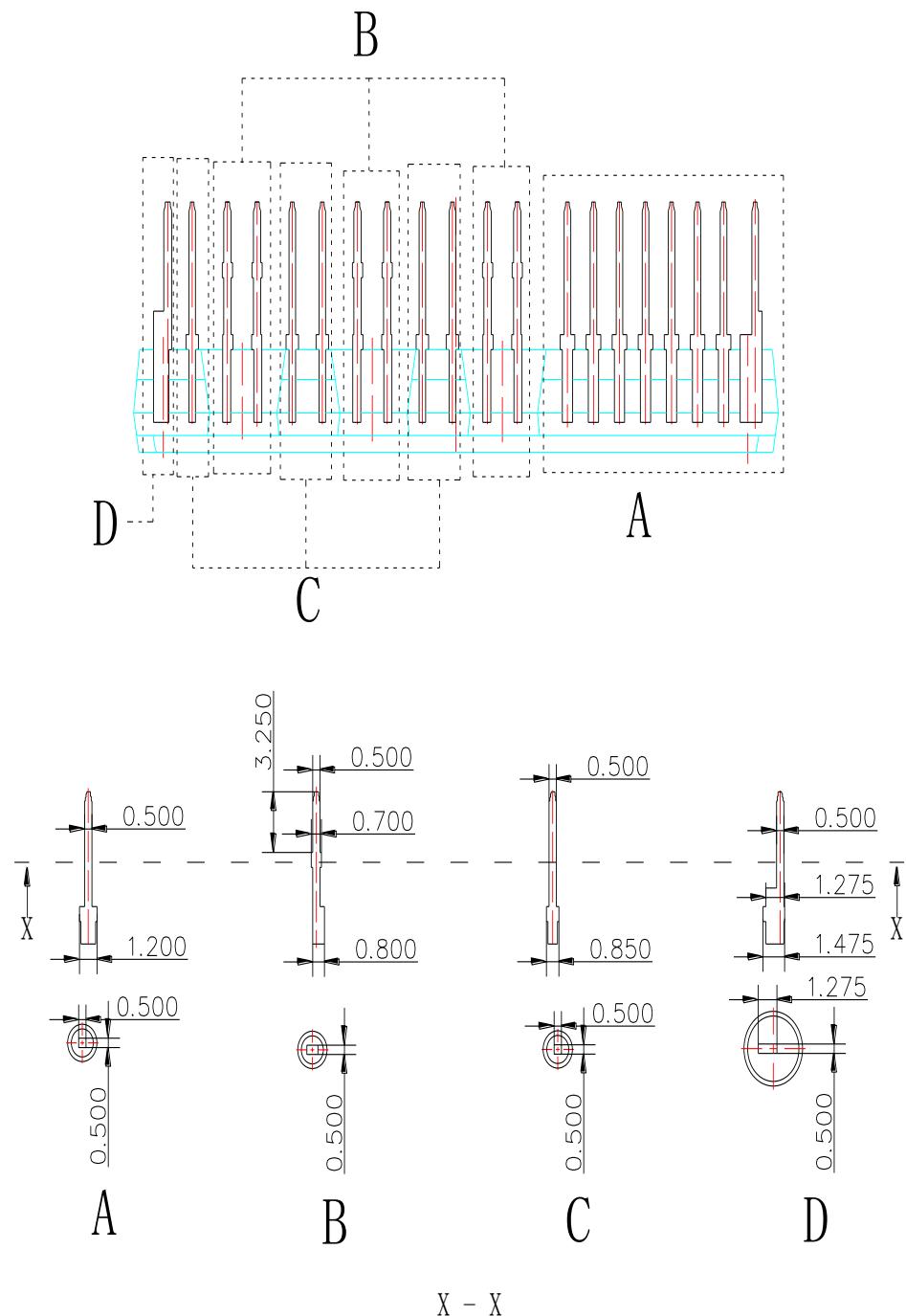
**Note:**

1. Inverter low-side is composed of three IGBTs, freewheeling diodes for each IGBT and one control IC. It has gate drive and protection functions
2. Inverter power side is composed of four inverter dc-link input terminals and three inverter output terminals
3. Inverter high-side is composed of three IGBTs, freewheeling diodes, bootstrap diodes and three drive ICs for each IGBT

## Detailed Package Outline Drawings (Unit: mm)

Package:BIP27-4426





**Fig 9.Detailed Package Outline Drawings**

## Packing

| package | pcs/tube | tube/ inner box | inner box/ carton | pcs/carton |
|---------|----------|-----------------|-------------------|------------|
| tube    | 10       | 7               | 5                 | 350        |



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